	Application No. Applicant(s)				
·	10/645,425	DECKERS ET AL.			
Notice of Allowability	Examiner	Art Unit			
	Rip A. Lee	1713			
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	ears on the cover sheet v (OR REMAINS) CLOSED ) or other appropriate comr IGHTS. This application is	) in this application. If not included munication will be mailed in due course, <b>THIS</b>			
1. This communication is responsive to <u>March 11, 2005</u> .					
2. The allowed claim(s) is/are 1-14 and 28.					
3. The drawings filed on are accepted by the Examiner	r.				
<ul> <li>4. ☐ Acknowledgment is made of a claim for foreign priority unall all black blac</li></ul>	. , , ,	i) or (f).			
2. Certified copies of the priority documents have been received in Application No					
3.   Copies of the certified copies of the priority does	cuments have been receiv	ed in this national stage application from the			
International Bureau (PCT Rule 17.2(a)).					
* Certified copies not received:		•			
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.	of this communication to fi IENT of this application.	ile a reply complying with the requirements			
5. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.					
6. CORRECTED DRAWINGS ( as "replacement sheets") mus					
(a) Including changes required by the Notice of Draftspers		ew ( PTO-948) attached			
1)  hereto or 2)  to Paper No./Mail Date		•			
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date					
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in t	.84(c)) should be written on he header according to 37 (	the drawings in the front (not the back) of CFR 1.121(d).			
7. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.					
	•	· ·			
Attachment(s)					
1. Notice of References Cited (PTO-892)	5. Notice of	Informal Patent Application (PTO-152)			
2.  Notice of Draftperson's Patent Drawing Review (PTO-948)		Summary (PTO-413),			
Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date		Paper No./Mail Date <u>08-10-05</u> .  7. ⊠ Examiner's Amendment/Comment			
4. Examiner's Comment Regarding Requirement for Deposit		's Statement of Reasons for Allowance			
of Biological Material	9. 🗌 Other	<del>_</del> ·			
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#### **EXAMINER'S AMENDMENT**

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Anna Lisa Gallo on August 10, 2005 and August 16, 2005.

### Specification

page 7, line 5 insert a subscripted numeral "2" in the formula after "Me" as indicated by

the examiner's edit marks; the correct formula will read

" $(C_5H_4CMe_2-3,5-Me_2C_6H_3)TiCl_3$ "

#### Claim 1

page 2, line 8	insert "or"	after the first te	erm "ligand"	as indicated
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### Claim 1 (continued)

page 3, line 3

insert after the word "system" the following phrase:

", wherein said process is effected at a pressure from 0.2 to 14 MPa"

Claim 2

page 3, line 2

delete ", at a pressure from 0.2 to 14 MPa,"

Claim 4

page 3, line 9

insert "or a" before the term "di-anionic"

page 3, line 9

delete the comma after the word "heteroatoms".

page 3, line 10

delete "and combinations thereof"

Claim 5

page 4, line 5

insert "the group consisting of" before the word "halogen"

Claim 6

page 4, line 1

replace "1" with "5"

Claim 7

page 4, line 1

replace "1" with "5"

page 4, line 2

replace "alkylaryl" with "lower-alkyl-aryl"

page 4, line 2

replace "arylalkyl" with "aryl-lower-alkyl"

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### Claim 9

page 4, line 2 insert a space between "meta-" and "or"

page 4, line 2 replace "paraposition" with "para-position"

page 4, line 5 delete "dianionic"

page 4, line 5 replace "group" with "structure"

## Claim 11

page 5, line 3 replace "within" with "with"

### Claim 14

page 5, line 2 replace "(i-Bu<sub>2</sub>Al)<sub>2</sub>0" with "(i-Bu<sub>2</sub>Al)<sub>2</sub>0"

# Claim 28

page 5, line 2 replace "mPa" with "MPa"

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#### Allowable Subject Matter

The following is an examiner's statement of reasons for allowance: Claims 1-14 and 28 are allowed over the closest reference, Saßmannshausen et al. (J. Organomet. Chem., 1999).

The present invention is drawn to a process for selective trimerization of olefinic compounds comprising the steps of providing a catalyst system, providing olefinic compounds, and trimerizing said olefinic compounds in the presence of said catalyst system, wherein said process is effected at a pressure from 0.2 to 14 MPa. The catalyst system is comprised of an activator and a cyclopentadienyl titanium complex of general formula (Cp-B(R)<sub>n</sub>Ar)TiR<sup>1</sup><sub>3</sub>.

Saßmannshausen *et al.* teaches a catalyst prepared from an activator and a monocyclopentadienyl titanium complexes in which the cyclopentadienyl ligand bears an alkylaryl substituent. Representative compounds include (C<sub>5</sub>H<sub>5</sub>CMe<sub>2</sub>Ph)TiCl<sub>3</sub>, (C<sub>5</sub>H<sub>5</sub>CMe<sub>2</sub>Ph)TiMe<sub>3</sub>, (C<sub>5</sub>H<sub>5</sub>SiMe<sub>2</sub>Ph)TiCl<sub>3</sub>, and (C<sub>5</sub>H<sub>5</sub>SiMe<sub>2</sub>Ph)TiMe<sub>3</sub>. Catalysts of the invention are shown to be effective in the polymerization of propylene at a pressure of 1 bar (0.1 MPa). The reference does not teach selective trimerization of olefin carried out at a pressure of 0.2 to 14 MPa, as recited in the instant claims. It is deemed that one of ordinary skill in the art would not have found it obvious to arrive at the process described in the application based on the teachings of this journal article.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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The prior art made of record but not relied upon is considered pertinent to the Applicant's

disclosure.

Flores et al. (Organometallics, 1996) discloses a series of monocyclopentadienyl titanium

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complexes in which the cyclopentadienyl ligand bears an alkylaryl substituent. The compound

(C<sub>5</sub>Me<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>Ph)TiMe<sub>3</sub> is representative. The catalyst derived therefrom is an active styrene

polymerization catalyst.

Lancaster et al. (Organometallics, 2000) reports the monocyclopentadienyl titanium

complex  $[C_5H_4B(C_6F_2)_2]$ TiCl<sub>3</sub>. The catalytic activity of the compound was not investigated.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rip A. Lee whose telephone number is (571)272-1104. The examiner can be reached on Monday through Friday from 9:00 AM = 5:00 PM. If attempts to

examiner can be reached on Monday through Friday from 9:00 AM - 5:00 PM. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu, can be reached at (571)272-1114. The fax phone number for the organization where this application or

proceeding is assigned is (703)872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR

system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on the access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll free).

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August 16, 2005

SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700